

## Site Glazed Assembly Instructions

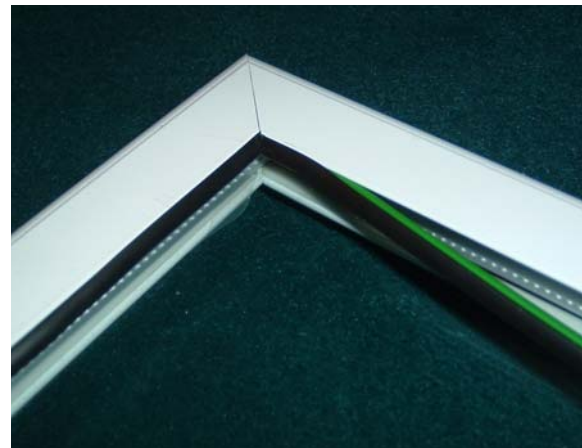
1. With the aluminium sash frame laid on a flat surface with the underside uppermost, undo all the visible screws and remove the aluminium glazing beads and the quick-release coupling.



2. Place the glass panel inside the frame and re-fix the aluminium glazing beads making sure that the ends of the foam tape release liner are accessible. The glazing beads must be relocated to the same sides as they were originally fitted.
3. After making sure the glass panel is central to the frame, remove the release liners from each glazing bead. While slightly raising one end of the assembly, push the glass panel onto the adhesive backed foam tape from underneath.



4. Once the panel has been stuck to all four glazing beads turn the assembly over and insert the wedge gasket between the glass and the top surface of the aluminium frame. Make sure that the mitred corners of the gasket are pressed into each other.



The sash is now ready to be fitted to the vent sub-frame – please refer to separate instructions.